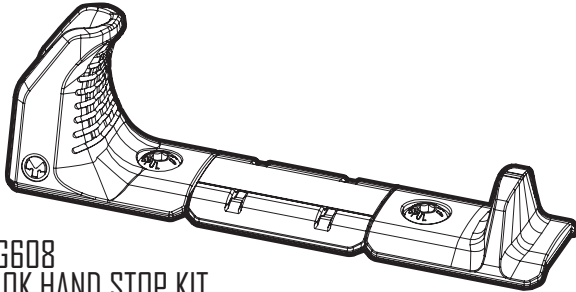




This item is subject to the Export Administration Regulations (15 CFR §§730-774). A prior authorization from the U.S. Department of Commerce may be required to export, re-export, transfer or re-transfer this item abroad either in its original form or after being incorporated into other end items.



HAND STOP KIT

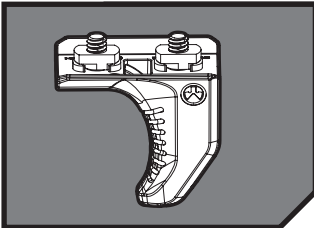


MAG608
M-LOK HAND STOP KIT

INSTALLATION INSTRUCTIONS

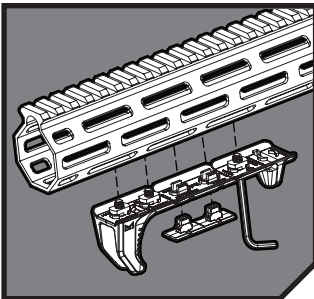
! WARNING: BEFORE STARTING, MAKE SURE THE WEAPON IS UNLOADED, THE CHAMBER IS EMPTY, AND THE SAFETY ENGAGED.

SCENARIO 1: Install M-LOK Hand Stop Kit to machined metal and/or narrow profile M-LOK Hand Guards



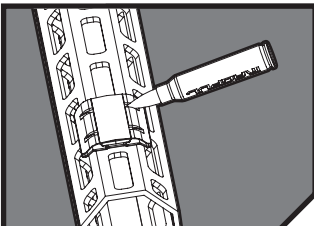
STEP 1: INSTALL T-NUTS AND SCREW TO THE M-LOK HAND STOP AND INDEX PANEL

Insert the *Screws* through the bottom of the *M-LOK Hand Stop and Index Panel* and thread the *T-Nuts* with the "stem" of the nut facing towards the accessory. Adjust *T-Nuts* for mounting surface thickness. Initial installation may be stiff due to the nylon thread patch on the *Screws*. See enclosed *M-LOK Accessory Instruction Sheet* for detailed *M-LOK* instructions. (072-0087)



STEP 2: INSTALL M-LOK HAND STOP KIT TO MACHINED METAL OR NARROW PROFILE M-LOK HAND GUARD

Set up the *M-LOK Hand Stop Kit* to the desired configuration and place in the desired *M-LOK* slots. The *M-LOK Hand Stop Kit* includes a *Type 2 M-LOK Rail Cover*, additional covers can be purchased for additional coverage. Using a $1/8"$ hex wrench secure the *M-LOK Screws* on the *Hand Stop and Index Panel*.

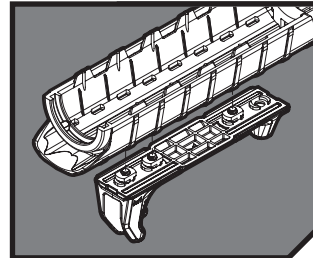


TYPE 2 RAIL COVER SEPARATION AND REMOVAL

Using the tip of a small rounded tool (i.e. 5.56 NATO round) push inward on one side of locking plate. Lock plate should loosen to the point where it can be removed. If the locking plate is still tight, repeat loosening procedure on opposite side.

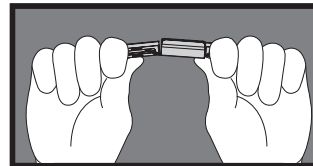
WARNING: DO NOT USE KNIFE BLADES OR OTHER SHARP TOOLS TO REMOVE THE M-LOK TYPE 2 COVERS AS THIS CAN CAUSE SERIOUS INJURY!

SCENARIO 2: Install M-LOK Hand Stop Kit to Magpul M-LOK polymer Hand Guard or Forend

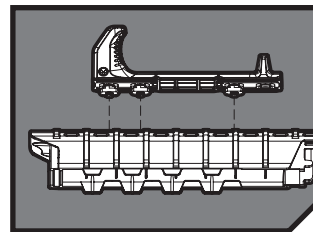


STEP 1: CONFIGURE HAND STOP KIT WITH M-LOK HAND STOP MOE ADAPTER PLATE AND INSTALL HARDWARE

Attach the *M-LOK Hand Stop and Index Panel* to the *M-LOK Hand Stop MOE Adapter* and insert the *Screws* through the bottom of the *M-LOK Hand Stop and Index Panel*. Thread the *T-Nuts* with the "stem" of the nut facing towards the accessory. Adjust *T-Nuts* for mounting surface thickness. Initial installation may be stiff due to the nylon thread patch on the *Screws* to fit wide based hand guards. The *M-LOK Hand Stop MOE Adapter* plate has an integral rail cover therefore the *Type 2 Rail Cover* is not used.



NOTE: To mount the accessories individually the *M-LOK Hand Stop MOE Adapter* plate is customizable to length by snapping off sections at the marked locations.



STEP 2: INSTALL M-LOK HAND STOP KIT TO MAGPUL HANDGUARDS OR FOREND

Place the *M-LOK Hand Stop Kit* with *MOE Adapter* plate on the desired *M-LOK* slots. Using a $1/8"$ hex wrench secure the *M-LOK Screws* on the *Hand Stop and Index Panel*. See enclosed *M-LOK Accessory Instruction Sheet* for detailed *M-LOK* instructions. (072-0087)

Verify Installation: Perform final inspection including function check per **US Army TM 9-1005-23&P Unit and Direct Support Maintenance Manual (3-97)** to verify proper weapon function.