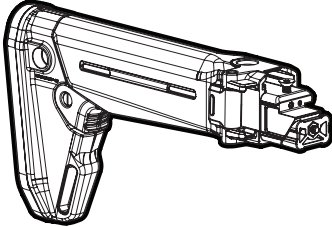




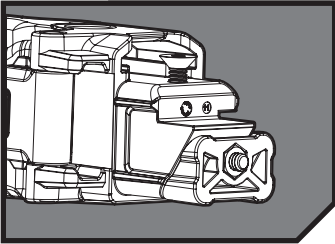
ZHUKOV-S™ AK STOCK



MAG585 ZHUKOV-S STOCK

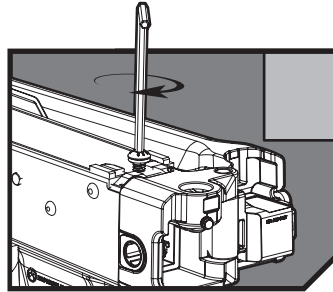
INSTALLATION INSTRUCTIONS

⚠ WARNING: BEFORE STARTING, MAKE SURE THE WEAPON IS UNLOADED, THE CHAMBER IS EMPTY, AND THE SAFETY ENGAGED.



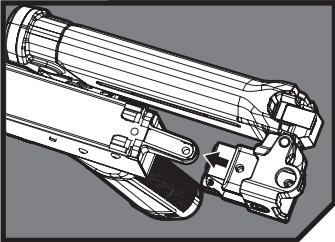
STEP 1:

Attach the Wedge Block as shown, ensuring the Hex Nut is fully seated in bore



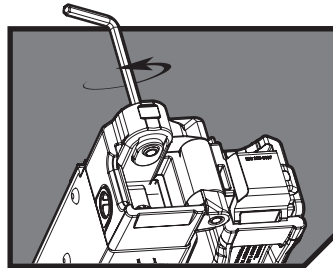
STEP 4:

Insert the 1/2" Counter Sink Screw through the receiver trunnion, initially hand tighten to prevent cross threading, ensure Hinge Block is flush with receiver and tighten to 30-40 [in-lb].



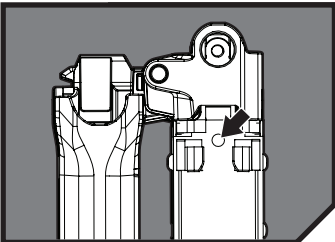
STEP 2:

With the Stock in the folded position insert the Stock into the receiver aligning with the trunnion tang.



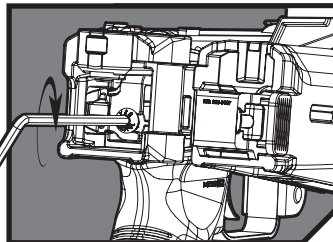
STEP 5:

Place the Weld Nut under the polymer Hinge Block as shown and align with groove to prevent counter rotation, insert the 3/8" Screw through receiver trunnion tang, tighten to 30-40 [in-lb].



STEP 3:

Verify the hole alignment with the receiver trunnion, polymer hinge and metal QD insert threads.



STEP 6:

Tighten wedge block screw 30-40[in-lb] to finish installation. Reassemble rifle and conduct functions check.

NOTE – All fasteners use a 1/8 hex key