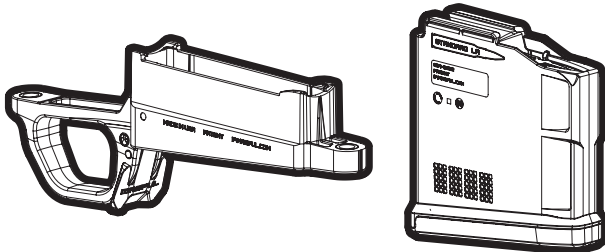


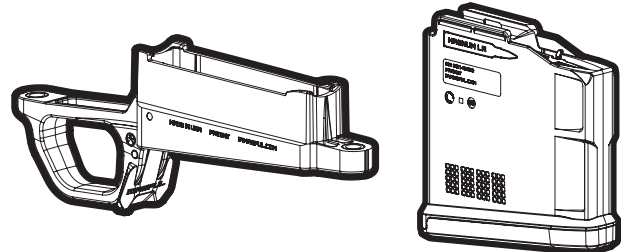


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BOLT ACTION MAGAZINE WELL 700L & PMAG 5 AC™ L



MA489 BOLT ACTION MAGAZINE WELL 700L & PMAG 5 AC L STANDARD

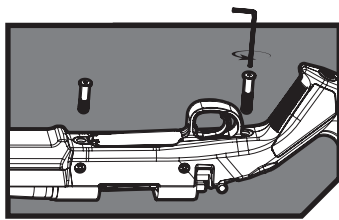


MA569 BOLT ACTION MAGAZINE WELL 700L & PMAG 5 AC L MAGNUM

INSTALLATION INSTRUCTIONS

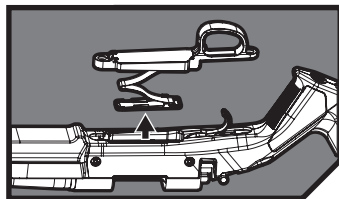
⚠ WARNING: BEFORE STARTING, MAKE SURE THE WEAPON IS UNLOADED, THE CHAMBER IS EMPTY, AND THE SAFETY ENGAGED.

DISASSEMBLE RECEIVER



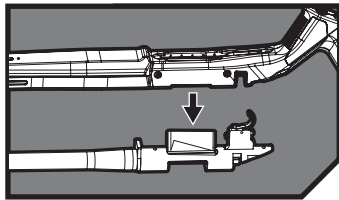
STEP 1

Remove bolt assembly, receiver and action screws from Hunter 700L using the manufacturer's instructions.
Note: Switch the safety mechanism to the Safe position.



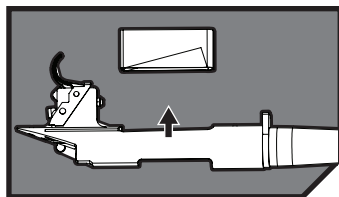
STEP 2

Remove the trigger guard/floor plate from the rifle.



STEP 3

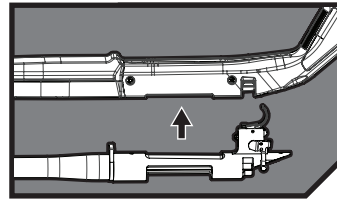
Lift the Stock up and away from the receiver and trigger assembly.



STEP 4

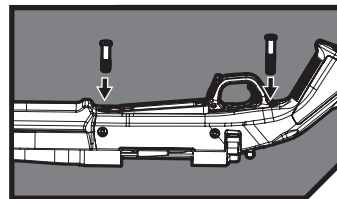
Remove the internal magazine from the rifle.

INSTALL MAGPUL BOLT ACTION MAGWELL



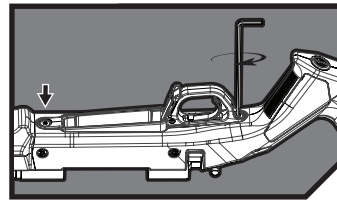
STEP 1

With the receiver upside down, place the Hunter 700L over the receiver and trigger assembly.



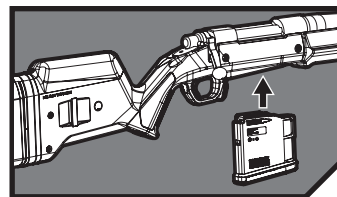
STEP 2

Install the Magpul Bolt Action Magazine Well 700L into the Stock along with the action screws.



STEP 3

Tighten both the front and rear action screws to 55-60 [in-lb].



STEP 4

Replace the bolt assembly per the manufacturer's instructions.
Insert PMAG 5 AC L magazine into the magwell.