



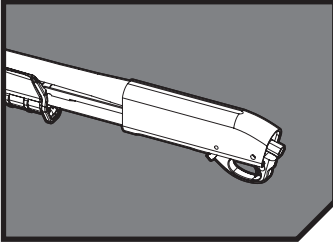
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SGA™ STOCK INSTALLATION INSTRUCTIONS

! WARNING: BEFORE STARTING, MAKE SURE THE WEAPON IS UNLOADED, THE CHAMBER IS EMPTY, AND THE SAFETY ENGAGED.

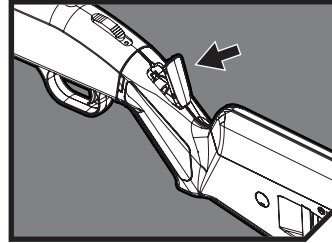
STEP 1: STOCK PREPARATION

Remove factory stock per manufacturer instructions.



STEP 3: INSTALL THUMB STRIP

Install *Thumb Strip* over *Receiver Bolt* by sliding end without *snap tab* into the butt end of the *thumb strip groove*, and then snap into place.

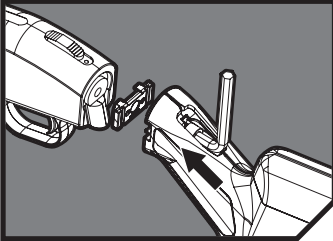


STEP 2: INSTALL SGA STOCK

Align *Receiver Plate* on *Stock*, and then align *Stock* on receiver with *Plate* in between.

Install *Receiver Bolt* and tighten using a 1/4" hex key.

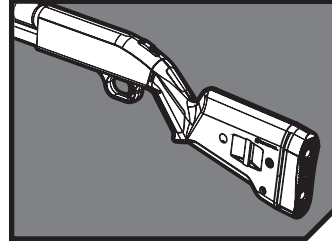
Caution: Do not over tighten. Over tightening can cause damage to the *Stock*, *Plate*, or *Receiver*.



STEP 4: VERIFY INSTALL

Perform final inspection including function test to verify correct installation. If you experience any issues during installation, please refer to the "Related Info" tab, located on the product page at www.magpul.com.

Note: Always test fire your weapon before using it in an operational environment.



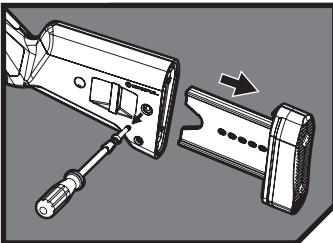
NOTE:

May be necessary to loosen *Receiver Bolt* one turn when removing *trigger pack* for cleaning and maintenance.

LENGTH OF PULL ADJUSTMENT

STEP 1: LENGTH OF PULL ADJUSTMENT

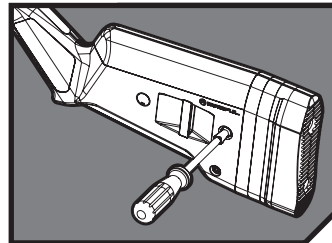
Remove the *Buttpad Slider* by loosening the *Slot Head Slider Screw* and removing. The *Slider* can then be pulled out of the back of the stock.



STEP 3: LENGTH OF PULL ADJUSTMENT

Re-install *Buttpad Slider* by sliding back into *Stock*, with slot on front of *LOP Spacer* or *Buttpad Slider* fitting into slot on rear of *Cheek Riser*. Re-install *Slider Screw* and tighten with screwdriver.

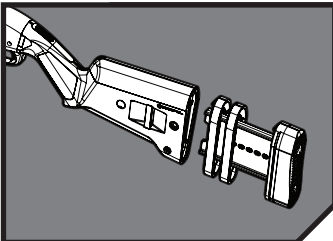
Caution: Do not over tighten. Over tightening can cause damage to the *Stock* or *Slider*.



STEP 2: LENGTH OF PULL ADJUSTMENT

Add 1/2" *LOP Spacers* onto the *Buttpad Slider*. *Spacers* nest into each other with the open end toward the *Buttpad*. Up to 4 *spacers* can be installed to achieve desired *LOP*. No more than 4 *LOP spacers* for a total length of 2 extra inches can be used.

Warning: DO NOT use with *Buttpad Slider* extended without *LOP Spacers* between *slider* and *stock*, as damage to *stock* can result.



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