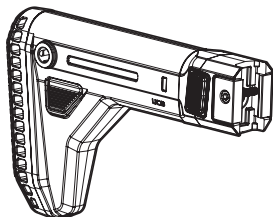




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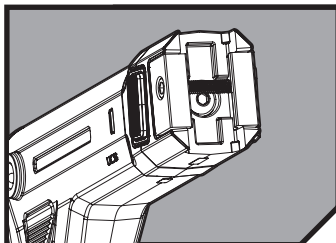


MAG1441 - UCS UNIVERSAL CARBINE STOCK

Recommend Tools: 5/32" Hex Wrench and 1/8" Hex Wrench

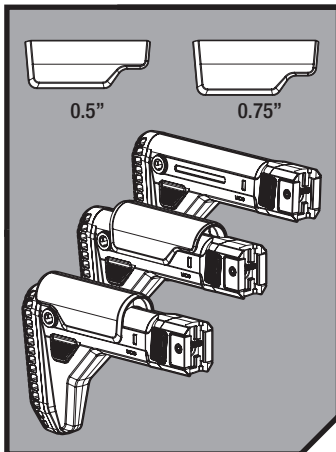
UCS UNIVERSAL CARBINE STOCK INSTALL INSTRUCTIONS

WARNING: BEFORE STARTING, MAKE SURE THE WEAPON IS UNLOADED, THE CHAMBER IS EMPTY, AND THE SAFETY ENGAGED.



STEP 1: INSTALLATION

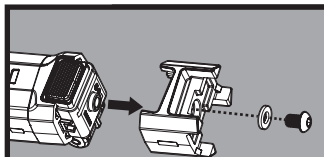
Using a 5/32 Hex Wrench, loosen the *Mounting Clamp Screw* and mount the UCS onto the M1913 interface of the host firearm. Torque *Mounting Clamp Screw* to 65 in-lb.



STEP 2: INSTALL CHEEK RISER (OPTIONAL)

The UCS ships with 0.5" and 0.75" *Cheek Risers*. To install, align *Cheek Riser* with groove on *Stock Body* and press down firmly to snap it into place.

Cheek Risers are reversible to accommodate charging handles and shooter preferences. No tools are required for removal.



STEP 4: HINGE REVERSAL

With the *Mounting Clamps* and *Mounting Clamp Screws* removed and set aside, use a 5/32 Hex Wrench to remove the *Front Endcap Screw*, *Front Endcap Washer*, and *Front Endcap*.

Using a 5/32 Hex Wrench, Remove the *LOP Extension Mounting Screw*, *LOP Extension Washer*, and *Square Nut*.

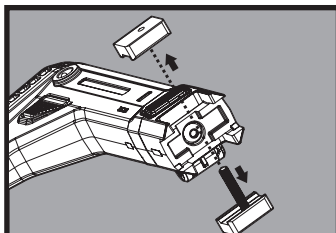
Pull the *Hinge Assembly* forward and away from the *LOP Extension* and rotate 180 degrees.

Press *Hinge Assembly* into the *LOP Extension* and secure with *LOP Extension Mounting Screw*, *LOP Extension Washer*, and *Square Nut*. Torque *LOP Extension Mounting Screw* to 65 in-lb.

Reinstall the *Front Endcap*, *Front Endcap Washer*, and *Front Endcap Screw*. Torque *Front Endcap Screw* to 65 in-lb.

Reinstall *Mounting Clamps*.

NOTE: The *Front Endcap Screw* and the *LOP Extension Mounting Screw* are not interchangeable. The *LOP Extension Mounting Screw* is the longer of the two.

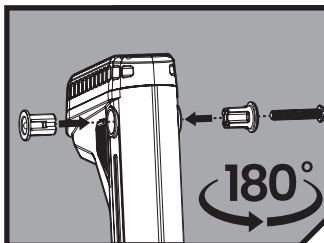
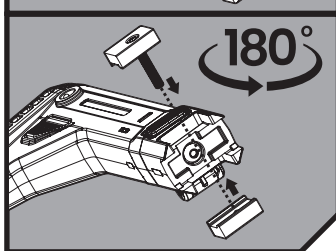


STEP 3: STOCK HEIGHT ADJUSTMENT

Gross height adjustment can be achieved by moving the UCS up or down in 1-slot increments.

By removing and rotating the *Mounting Clamps* and *Mounting Clamp Screw*, a 1/2-slot adjustment in stock height can be achieved. This adjustment may be required for charging handle clearance in firearms that use an AR-type charging handle.

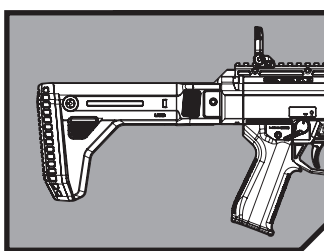
Using a 5/32 Hex Wrench, loosen the *Mounting Clamp Screw* and remove the *Mounting Clamps*. Rotate the clamps 180 degrees and reinstall.



STEP 5: QD SLING MOUNT REVERSAL

Remove *QD Screw*, *Plug*, and *QD Sling Mount* using a 1/8" hex wrench.

Reverse orientation of components and re-install front *QD Screw*, *Plug*, and *QD Sling Mount*. Torque *QD Screw* to 15 in-lb.



STEP 6: VERIFY INSTALL

Perform final inspection including function test per firearm user manual to verify correct installation. If you experience any issues during installation, please contact us at www.magpul.com.

Always test fire your weapon before using it in an operational environment.