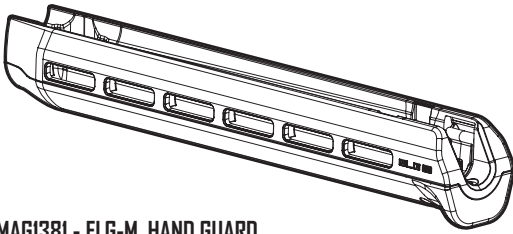




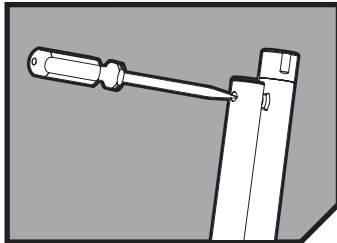
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MAG1381 - ELG-M, HAND GUARD

## ELG™ MARLIN HAND GUARD INSTALLATION INSTRUCTIONS

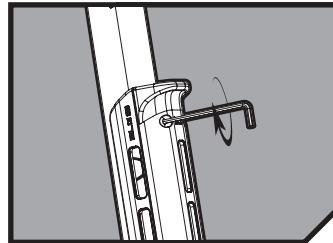
**!** **WARNING: BEFORE STARTING, MAKE SURE THE WEAPON IS UNLOADED, THE CHAMBER IS EMPTY, AND THE SAFETY ENGAGED.**



### STEP 1: HAND GUARD PREPARATION

Remove factory hand guard and factory hand guard retaining cap per manufacturer instructions.

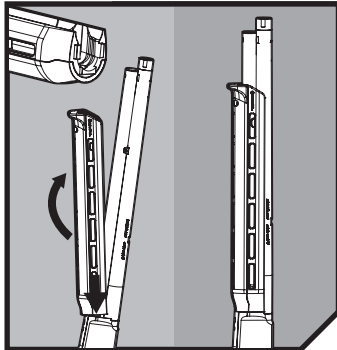
**NOTE:** Reinstall magazine tube retaining cap.



### STEP 3: TIGHTEN HAND GUARD SCREWS

While keeping slight reward pressure on the hand guard, tighten the 2 screws on the bottom of the hand guard.

**Caution:** Do not over tighten. Over tightening can cause damage to the hand guard and/or magazine tube.

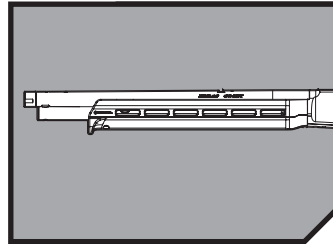


### STEP 2: INSTALL ELG MARLIN HAND GUARD

Align firearm and hand guard such that the 3 retaining tabs at the rear of the hand guard mate with the receiver. At a slight angle place the tabs in the front of the receiver.

While keeping pressure to the rear of the hand guard rotate the front of the hand guard up to and around the magazine tube. A slight pop feeling should be observed as the hand guard presses over the magazine tube.

**NOTE:** Ensure that the hand guard barrel tenon slot aligns with the barrel tenon.



### STEP 4: VERIFY INSTALL

Perform final inspection including function test to verify correct installation. If you experience any issues during installation, please refer to the "Related Info" tab, located on the product page at [www.magpul.com](http://www.magpul.com).

**NOTE:** Always test fire your weapon before using it in an operational environment.